

Date: Tuesday, 19/08/2008 4:06:04 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: TUBE END PLATE		
Job Number	: 41476			Part Number	: PB6743001111		
Estimate Number	: 13412			Drawing Number	: B67-43001 P.32		
P.O. Number	:			Project Number	: N/A		
This Issue	: 19/08/2008 S.O. No. :			Drawing Revision	: B1		
Prsht Rev.	: NC			Material	:		
First Issue	: / / Type : SMALL /MED FAB			Due Date	: 18/09/2008 Qty: 12 Um: Each		
Previous Run	: 40013						
Written By	:						
Checked & Approved By	: <u>JLD 08.8.20</u>						
Comment	: est rev A new issue 08.06.19 DD verified: EC						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6S125	6061-T6 .125 Sheet
Comment: Qty.: 0.0164 sf(s)/Unit Total : 0.1966 sf(s) 6061-T6 .125Sheet batch: <u>108730</u> <u>HB 8-9-3</u>		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg B67-43001 <u>HB 8-9-3</u> Dwg Rev: <u>B1</u> Prog Rev: <u>B1</u> 2-Deburr if necessary <u>08/08/11</u> <u>HN</u> <u>(16)</u>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>HB 8-9-3</u>		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK <u>S. osloku</u> <u>(16)</u>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>122</u> <u>8/9/12</u> <u>(16)</u> <u>S4</u>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:05 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TUBE END PLATE

Job Number: 41476

Part Number: PB6743001111

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/09/15 *kg*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

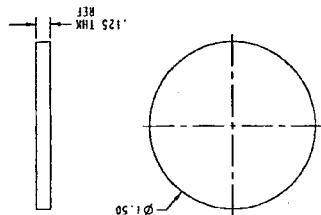
ORIGINAL

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
No 1474

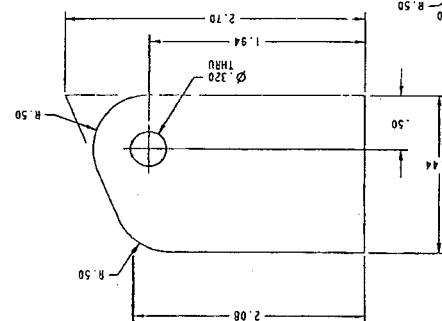
SHOP COPY
RETURN TO
ENGINEERING

PERMITER AVIATION, INC.
1000 Aviatic Parkway, Suite 200
B67-A3001
D10SU88

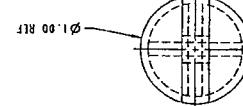
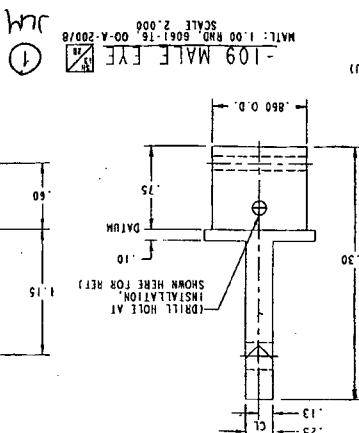
1 - 111 TUBE END PLATE
MATERIAL: 125 THK, 6061-T6, 00-A-250/11
SCALE: 2.000



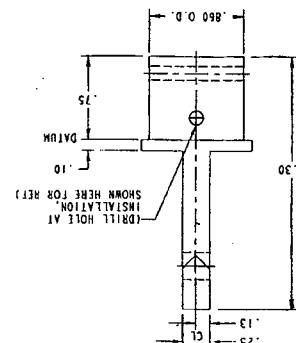
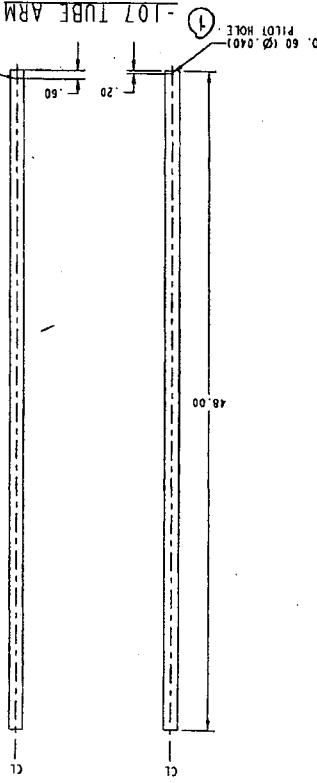
1 - 115 TUBE END PLATE
MATERIAL: 25 THK, 6061-T6, 00-A-250/11
SCALE: 2.000



1 - 109 MALE EYE
MATERIAL: 1.00 RND, 6061-T6, 00-A-200/8
SCALE: 2.000



1 - 107 TUBE ARM
MATERIAL: 1.00 DD X .050 WALL, 6061-T6, W-1-700/6
SCALE: 0.250



RELEASED
4/1/20

DART AEROSPACE LTD	Work Order:	41476
Description: TUBE END PLATE	Part Number:	PB6743001-111
Inspection Dwg: Rev: B1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

x First Article x Prototype

Measured by: <u>IB</u>	Audited by: <u>SD</u>	Prototype Approval: <u>1</u>
Date: <u>8-9-3</u>	Date: <u>08/08/04</u>	Date: <u>12</u>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	